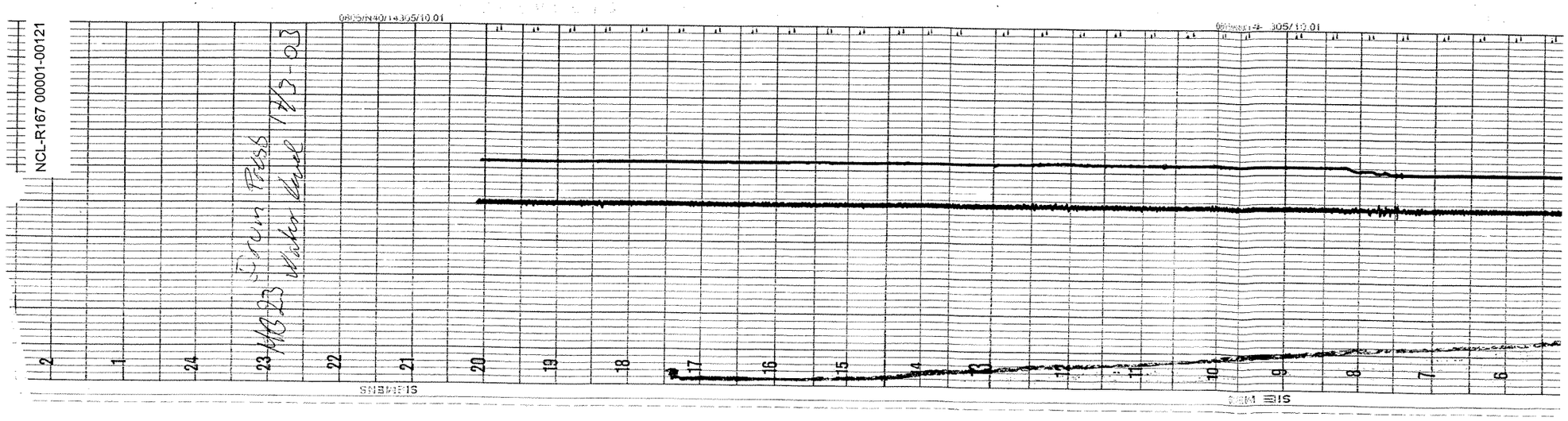
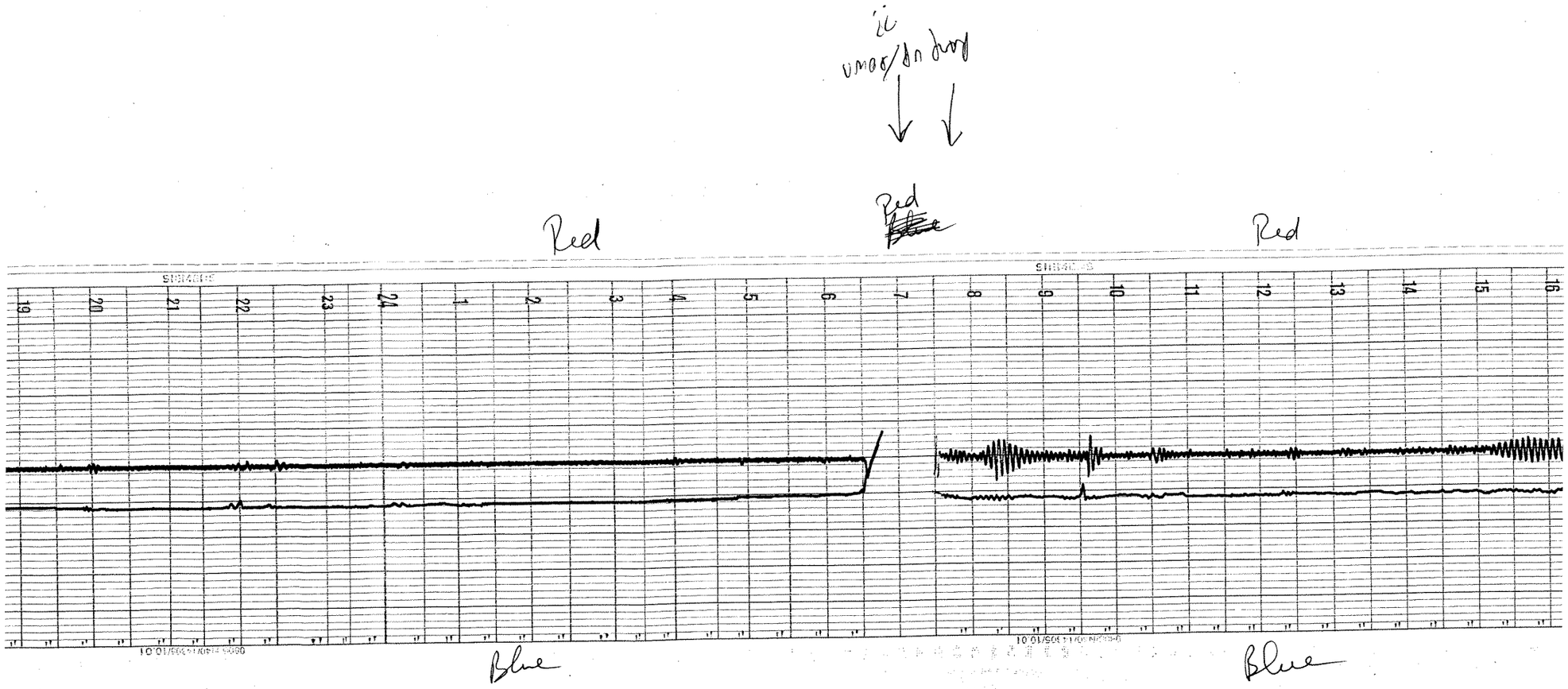

NCL-R167 00001-00121
0805/N40/14305/10.01
MB23 Drum Press
Water level 17/3-03
2
1
24
23
22
21
20
19
18
17
16
15
14
13
12
11
10
9
8
7
6

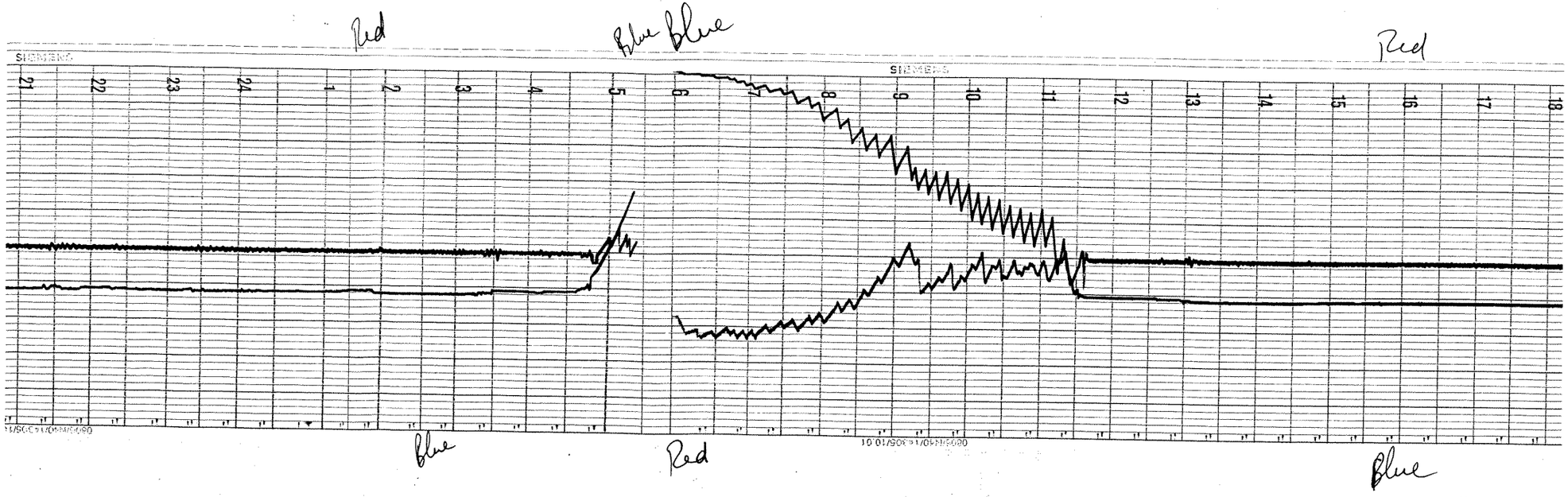
Box 139/142

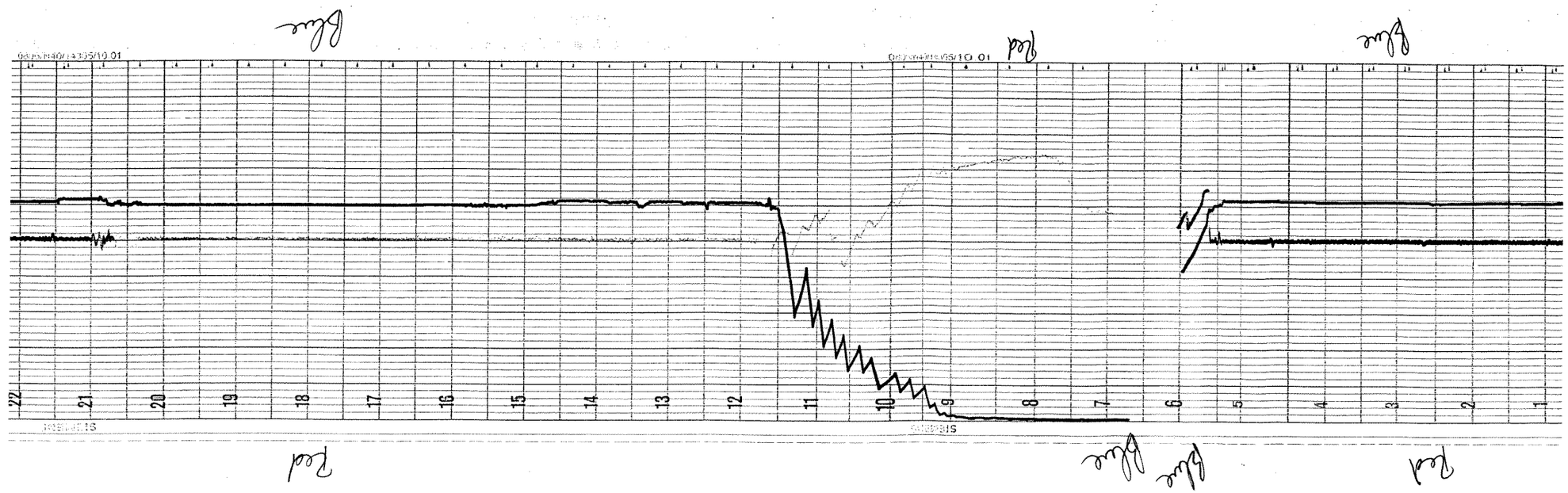


Red
Red
Red
Blue
Blue

i
(∞)

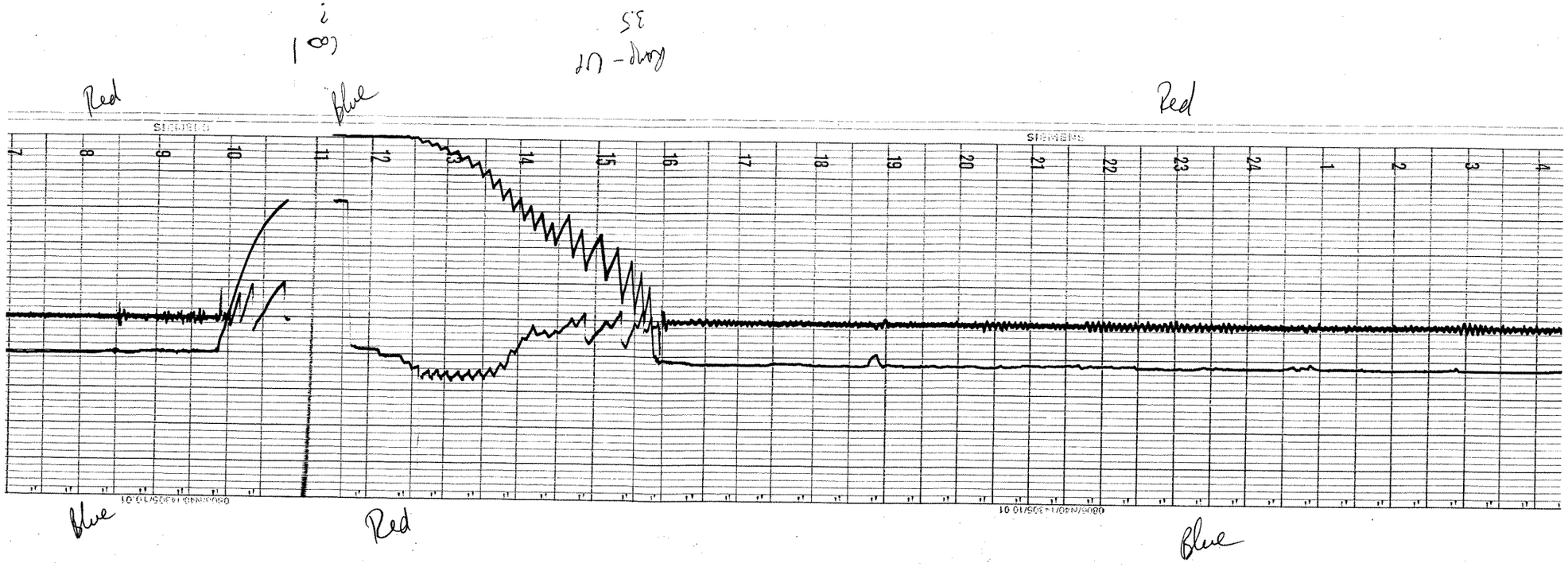
SI
dry up

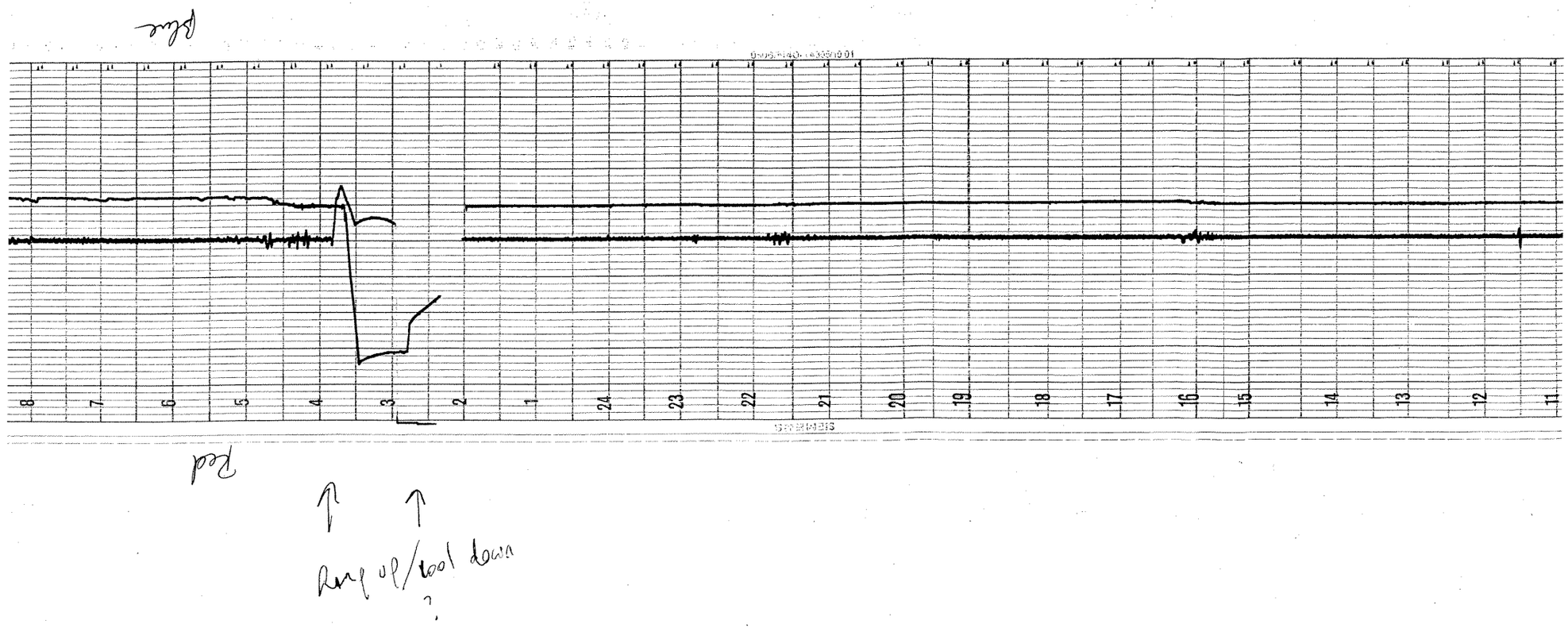

Red
Blue Blue
Red
SIEMENS
21
22
23
24
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
Blue
Red
Blue

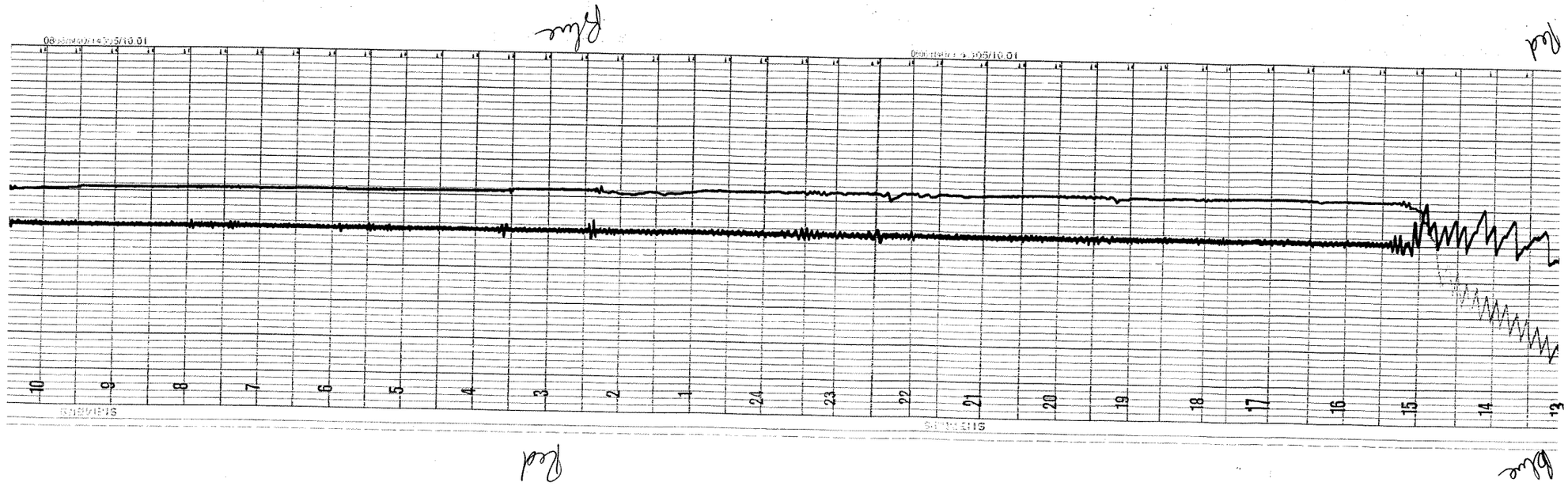


Ramp up
3

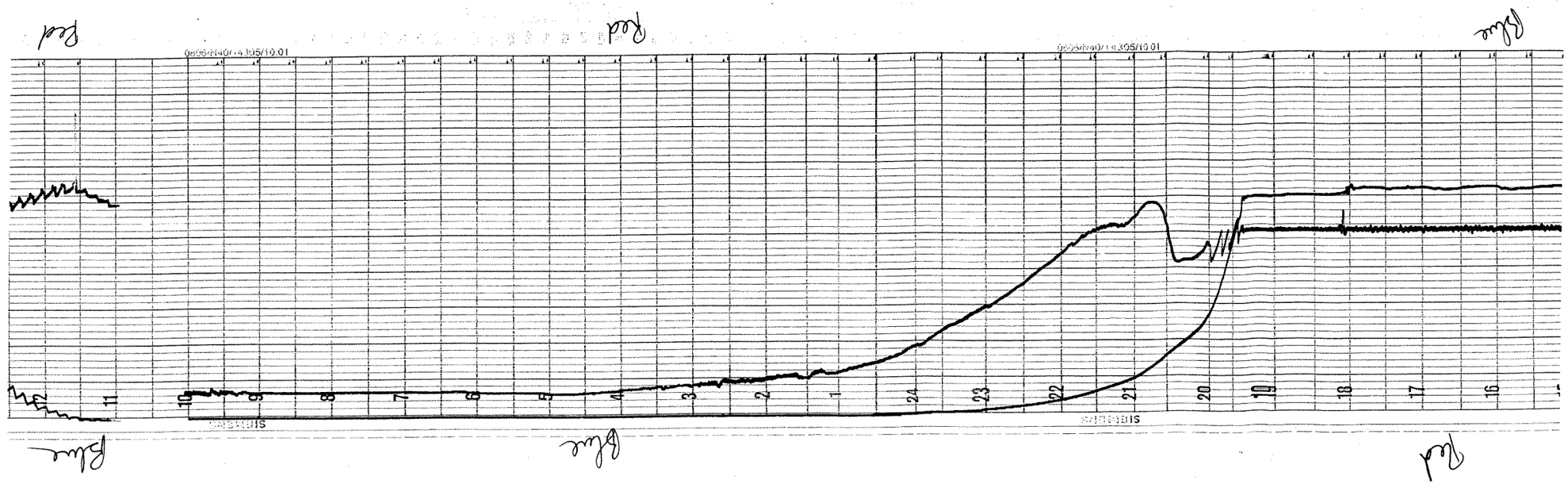
Cool
?


Red
Blue
Red
Blue
Red
Blue
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
1
2
3
4


Blue
Red
8
7
6
5
4
3
2
1
24
23
22
21
20
19
18
17
16
15
14
13
12
11
Ramp up/tool down
?



Ramp up



Ramp up
4

cool down
4